ABS Module Removal & Installation Instructions	ModuleMaster Support: 208-892-0764 www.modulemaster.co
Volvo S80	

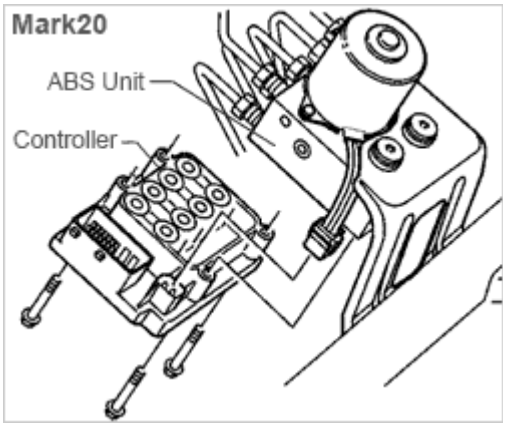
1999-2001

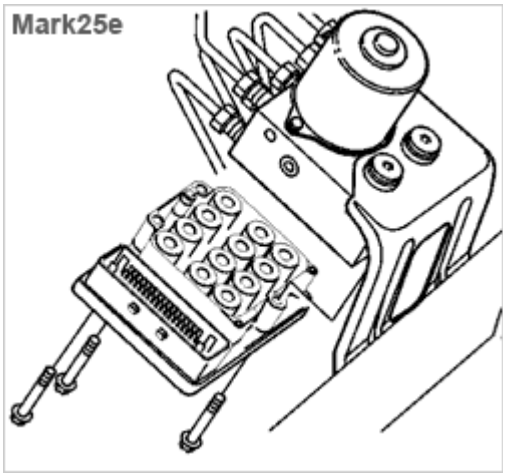
The 1999-2001 S80 uses an Ate Mark20 module located near the master brake cylinder. After 2001, Volvo switched to the Ate Mark25e (see lower diagram, right) which we cannot repair.

2007 Volvo S80

Removal Procedure

1. Disconnect the negative battery lead.
2. Remove the air cleaner (ACL) housing.
3. Remove the integrated relay / fusebox.
4. Clean around the electrical connectors.
5. Remove the main connector by pressing in the catch and pulling straight off (pulling at an angle will break the connector).
6. Remove the pump motor connector. If your module only has one connector, it is a Mark25e which we cannot repair.
7. Use a 6 mm torx external socket to remove the 4 screws that hold the module to the hydraulic unit. If your module only has 3 screws, it is a Mark25e which we cannot repair.
8. Remove the module.
9. Cover the mating surface of the hydraulic unit with aluminum foil. It is safe to drive the vehicle with the brake module removed.





Installation Procedure

1. Installation is the reverse order of steps above.
2. Start the engine and make sure the brake warning lights go out.